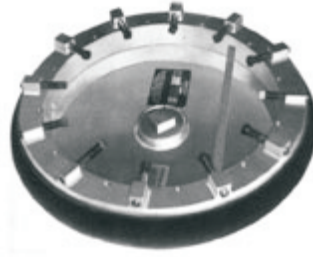


## MEDIUM PRESSURE INFLATIBLE TEST PLUGS



The IM Series Test Plugs are suitable for pressure testing of storm and sewer pipelines. These plugs have aluminum frame over which there is an inflatable ring which expands to seal the pipe.

The standard line test pressure (P.S.I.G.) for nominal pipe sizes are listed below.

NOMINAL PIPE SIZE		STANDARD LINE TEST PRESSURE (P.S.I.G.)	
4" thru 36"		150	
36" thru 54"		105	
CODE NO.	NOMINAL SIZE	MINIMUM PIPE DIA. I.D. (IN INCHES)	MAXIMUM PIPE DIA. I.D. (IN INCHES)
IM-040	4"	3 7/8"	4 1/8"
IM-060	6"	5 13/16"	6 1/16"
IM-061	6"	5 15/16"	6 3/16"
IM-080	8"	7 5/8"	8"
IM-081	8"	7 7/8"	8 1/4"
IM-100	10"	9 5/8"	10"
IM-101	10"	9 7/8"	10 1/4"
IM-120	12"	11 1/2"	12 1/8"
IM-121	12"	11 13/16"	12 7/16"
IM-140	14"	14 1/8"	14 3/4"
IM-150	15"	14 1/2"	15 1/8"
IM-160	16"	15 5/8"	16 1/4"
IM-161	16"	15 15/16"	16 9/16"
IM-180	18"	17"	18"
IM-190	19"	18 1/16"	19 1/16"
IM-200	20"	19 1/8"	20 1/8"
IM-210	21"	20 1/16"	21 1/16"
IM-220	22"	21"	22"
IM-240	24"	23"	24"
IM-300	30"	29"	30"
IM-360	36"	35 1/4"	36 1/4"
IM-420	42"	41 3/8"	42 3/8"
IM-480	48"	47 3/8"	48 3/8"

SPECIAL SIZES, PRESSURES GAUGES AND EXTENSION HOSES AND HEAVY-DUTY PILLOW-TYPE CYLINDRICAL STOPPERS ARE AVAILABLE ON REQUEST.